

# CORRUGATED MOUNTING BLOCK

## PAINT GUIDE



### Surface Preparation:

- 1
  - **Cleaning:** Thoroughly clean the Corrugated Mounting Block surface to remove any dirt, grease, oils, or other contaminants. **IMPORTANT:** Do NOT use solvents for cleaning ASA911 plastic. Solvents can damage the plastic and compromise paint adhesion. Instead, use a mild detergent solution or a cleaner specifically designed for plastics.
  - **Abrasion:** Lightly abrade the surface with fine-grit sandpaper (e.g., P800) to enhance adhesion. Be careful not to remove too much material.

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### Priming:

- 2
  - **Adhesion Promoter:** Apply a thin coat of an adhesion promoter designed for plastics. This will improve the bonding between the plastic substrate and the subsequent paint layers.
  - **Primer:** Apply a compatible primer specifically formulated for plastics. This will further enhance adhesion and provide a uniform base for the topcoat.

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### Topcoating:

- 3
  - **Paint Type:** Choose a high-quality acrylic or polyurethane paint suitable for exterior applications. Ensure the paint is compatible with both the primer and the ASA911 plastic.
  - **Application:** Apply two or more thin coats of the topcoat, allowing adequate drying time between each coat. Follow the paint manufacturer's recommendations for application techniques and drying times.

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### Additional Considerations

- **Environmental Conditions:** Paint in a well-ventilated area with moderate temperature and humidity. Avoid painting in extreme weather conditions.
- **Color Matching:** If color matching is critical, work with a professional paint supplier to ensure accurate color reproduction.
- **Safety:** Always wear appropriate personal protective equipment (PPE) when working with paints and solvents.

Disclaimer: This guide is intended for informational purposes only and should not be considered a substitute for professional advice. Results may vary depending on specific conditions and product choices. Always refer to product data sheets and consult a professional if you have any questions.